

# SR-420

## VOC COMPLIANT TOPCOAT REDUCER



### Technical Data

December 2017

#### Product Description

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SR-420 is a balanced solvent blend designed to thin polyurethane topcoats and maintain VOC compliance of 420 G/L. It can be used to control film thickness per coat, reduce orange peel, improve wetting of topcoat to primer and reduce dry spray or dry spots in painted areas. This product can also be used with electro static and non-electro static equipment. It is most helpful in temperatures from 65 - 85°F.

#### Meets or Exceeds the Performance Requirements of the Following Specifications

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Bombardier BAMS 565-008 Type II / Airbus AIMS 04-04-13 / and Boeing BMS 10-72 Type IX

#### Mixing / Application

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After mixing the paint well, the SR-420 solvent reducer should be stirred in thoroughly. The SR-420 solvent reducer should be added as needed to control application viscosity and flow out. Generally 5% to 15% by volume is found helpful. Excessive amounts will cause inadequate coverage and possibly runs in the paint.

#### Physical Properties

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Appearance:	Clear solvent blend
Density:	7.27 lbs/gallon
Shelf Life:	2 years from date of manufacture

#### Precautions

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Use with adequate ventilation and proper respiratory protection. See MSDS for complete details of composition and precautions.